

June 19, 2013

Vicsa Safety S.A. Casa Matriz Pintor Cicarelli 683-SAN JOAQUÍN SAN CHILI

Intertek Test Report Number: G101118796CRT-002

Dear Vicsa Staff:

Intertek has completed the evaluation of your Rocket Safety Faceshields with IR3 Lenses, manufactured by Vicsa Safety S.A. to the Rating of Z87+. The Safety Faceshields were evaluated to the following specified sections of the American National Standard for Occupational and Educational Personal Eye and Face Protection Devices, ANSI/ISEA Z87.1-2010 — Section 5.2.1, 5.2.3, 5.2.4, 5.2.5, 5.3, 5.4, 6.1.3, 6.2.1, 6.2.2, 6.2.3, and 6.2.4. The test samples were received on 6/10/13 in new condition. The evaluations were performed at Intertek in Cortland, NY on 6/11/13 through 6/18/13. The results of these tests are as indicated below.

Sample(s) provided for Evaluation:

21 Pairs of Rocket Safety Faceshields with IR3 Lenses

<u>Tests Completed:</u>	Test Date(s):	Section:	Results:
General Requirements (All Protectors)	6/11/13-6/18/13	Sec. 5.2.1, 5.2.3, 5.2.4, 5.2.5, 5.3, 5.4	PASS
Impact Protector Requirements (Z87+)	6/11/13-6/18/13	Sec. 6.1.3, 6.2.1, 6.2.2, 6.2.3, 6.2.4	PASS

NOTE: See Pages 3-7 for the representative data sheets for the product evaluated.

This test report concludes the work for your project outlined under Intertek Quote No: 500440467. If there are any questions regarding this report please contact the undersigned at 607-753-6711.

Tested by:

Erik Sprague

Associate Engineer Performance Group Reviewed by:

Brian Bishop Project Engineer

Performance Group









Page 2 of 7

Client:

Vicsa Safety SA

Engineer:

Brian Bishop

Job No.:

G101118796

Tested By:

Erik Sprague

6/11/2013 -

Product:

6/18/2013 Date:

Safety Faceshields

Reviewed By:

Brian Bishop 66

6/19/2013

Model No .:

Rocket Visor

Standard:

ANSI/ISEA Z87.1-2010

Description:

Safety Faceshield with IR3 lens

Sample Control Number: CRT1306100919-001

TRANSCRIBED TEST DATA

Date:

Type:	Spectacle:		Goggle:	Faceshield:	X	WH Lenses:		FF Respirator:	Removable:	
Style:	Plano:	X	Rx:	Photochromatic:		Tinted:	X	Clear:	Non-Removable:	X

Required:	Page(s):	Section:	Test Description:
(X)	1	N/A	Intertek Report No:
(X)	1	N/A	Table of Contents
(X)	1	N/A	Equipment List
(X)	2-7	5	General Requirements (all protectors)
(X)	2-7	6	Impact Protector Requirements (Z87+)

Equipme	nt List;				
Used:	Equipment:	Manufacturer:	Model No.:	Control No.:	Cal. Due Date:
(X)	Headform	Inspec	EN 168:2001 Medium Head (50 th percentile adult male)	N/A	N/A
(X)	Headform	Inspec	"H" Head	NA	N/A
(X)	6-inch scales	Product Engineering	261-006	R177	4/17/14
(X)	Gram Scale	Denver Instrument	MXX-612	S295	9/26/13
(X)	Calipers	Mitu	0-6"	N460	1/3/14
(X)	Tape Measure	Lufkin	2333ME	R179	4/17/14
(X)	Thermocouple / Meter / Rod	Omega	HH21A	T1428	12/21/13
(X)	Balance/Scale	Denver Instrument	DI-4K	S132	12/10/13
(X)	High Mass Impactor (pointed projectile)	Intertek	Z87-2010 High Mass	J143	3/13/14
(X)	Air Cannon	Basic Eng	HVIT	N740	8/3/13
(X)	Ventilation Probe	Intertek	1.5mm x 125mm	J154	8/3/13
(X)	Needle Penetrator	Intertek	Z87-2010 Penetrator	J174	N/A
(X)	Drop Ball .	Intertek	Z87-2010 Drop Ball	J147	3/1/14
(X)	Timer	CC	N/A	N1379	10/16/13
(X)	Scale	SPX	9010A	S264	8/3/13

Page 3 of 7

Client:

Vicsa Safety SA

Engineer:

Brian Bishop

Job No.:

G101118796

Tested By:

Erik Sprague

6/11/2013 -

Product:

Safety Faceshields

Reviewed By:

Brian Bishop **bb**

6/18/2013 Date: Date:

Model No.:

Rocket Visor

Standard:

ANSI/ISEA Z87.1-2010

6/19/2013

Description:

Safety Faceshield with IR3 lens

Sample Control Number: CRT1306100919-001

TRANSCRIBED TEST DATA

Type:	Spectacle:		Goggle:	Faceshield: X	,	WH Lenses:	FF Respirator:	Removable:	
Style:	Plano:	X	Rx:	Photochromatic:		Tinted: X	Clear:	Non-Removable:	X

Section 5, General Requirements (All Protectors)

Section (Test)	Requirement		•	Results			Compliance
5.2	Physical Requirements: Protectors shall be free from other defects which are like injury during use.			Sample #	PASS		
5.2.1 (9.6)	Drop Ball Impact Resistance The protector lenses shall not a steel ball. A complete deviction following occurs; piece fully surface, fracture, penetration not retained Drop Weight, grams Diameter, mm (inch) Drop Height, cm (inch)	ot fracture when ice shall fail if any detached from in of the rear surfa	ny of the inner	Req'd: Actual: Sample 9.6: (1) (2) (3) (4)	Laboratory Cond Temperature Range 18-28 ° (65-82 °F) 70 Impact eye Location Left Left Right Right	Humidity	PASS
5.2.3 (9.7)	Ignition: Protectors shall not ignite or rod is removed. Each extern (exclusive of textiles or elas	ally exposed mat	terial	Sample #: Req'd: Actual: Type Lens	Laboratory Cond Temperature Range 18-28 ° (65-82 °F) 69-71 Ignition NO	Humidity	PASS

INTERTEK TEST DATA SHEETS Client: Vicsa Safety SA Engineer: Brian Bishop 6/11/2013 -Job No.: G101118796 Tested By: Erik Sprague Date: 6/18/2013 Product: Safety Faceshields Brian Bishop Reviewed By: Date: 6/19/2013 Model No.: Rocket Visor Standard: ANSI/ISEA Z87.1-2010 Description: Safety Faceshield with IR3 lens Sample Control Number: CRT1306100919-001 TRANSCRIBED TEST DATA Type: Spectacle: Goggle: Faceshield: WH Lenses: FF Respirator: Removable: Style: Plano: X Rx: Photochromatic: X Tinted: Clear: Non-Removable: X Section Requirement Results Compliance (Test) 5.2.4 Corrosion Resistance: (9.8)Metal components used in protectors shall be corrosion

		to the degree that the function of the protect					ns:		
		be impaired by the corrosion. Lenses and	.01	Req'd:		erature	Humidity		
		components are excluded from these				8-28 °C	Range		
	requirem				(65-8	2 °F)	35-65 %		
	Date/T			Actual:					NA (*No
	Buildy 1	Brine solution:	_	·			metal parts)		
		Boil for 15 minutes		Sampl			2		motal parts)
		Immerse in room temp solution	_	Metal Com		Funct	ion Impaired	ı	
		Dry for 24-hours at room temp		Screv	v 1				
		Rinse, air dry, evaluate							
	-	Kinse, an dry, evaluate							
									u.
.2.5		n Coverage Area: ire and lens shall cover in plain view an area of no	\t	i	• .				
	less than 40 mm (1.57 in.) in width and 33 mm 1.30 in.) in height (elliptical) in front of each eye, centered on the			Samp	10 #.		1		
				Samp		m Carrer	1		
	geometric			ıvıınımu	m Coverag	ge			
	Frames de	YES							
	an area of	not less than 34 mm (1.34 in.) in width and 28 mm in height (elliptical), centered on the geometrical	n			I ES			PASS
	center of t					-			
		signed for small head sizes shall be tested on the	54						
	mm (2.13	in.) PD headform and are permitted to have an eye	e						
	size, inclu	ding eyewire thickness, as small as 34 x 28 mm (1	.34	· ·					
		. Frames that are tested using the small headform	shall					-	
		on the frame with the letter "H".							
5.3	Minimun	n Lens Thickness:							
		1 411 6 161		Sample #:		1			
		mum lens thickness for specified protector sl	hall .	Type: (see table below) 8 Measured Lens Thickness (mm): N/A					
	be those	ndicated in Table 3.		Measured L	ens Thick	ness (mm)): N/A		
		Table 3 Minimum I	anc T	Chickness		 			
	No.	Protector	Jens 1	Minimum Thickness					
	1	Spectacle, Plano	≥3	.0 mm (0.12 in	.)				
	2	Spectacle, Plano, Impact Rated	No	Minimum Thio	ckness Re	quirement		i	
	3	Spectacle, Prescription	≥ 3	.0 mm (0.12 in	.)				
		Spectacle, Prescription, Impact Rated ≥ 2.0 mm (0.08 in.)							DAGG
	4	Speciacie, Frescription, Impact Kated		≥ 3.0 mm (0.12 in.) Glass			- 1	PASS	
	5					_	ľ	- 1	
	5	Goggles	≥ 1.	.27 mm (0.05 i	ń.), Non-g				
	5	Goggles Goggles, Impact Rated	≥ 1. No	.27 mm (0.05 in Minimum Thick	n.), Non-g ckness Rec				
	5 6 7	Goggles Goggles, Impact Rated Faceshield	≥ 1. No ≥ 1.	.27 mm (0.05 ii Minimum Thio .0 mm (0.04 in	n.), Non-g ckness Red	quirement	-		
	5	Goggles Goggles, Impact Rated	≥ 1. No ≥ 1. No	.27 mm (0.05 in Minimum Thick	n.), Non-g ckness Rec .) ckness Rec	quirement quirement			

Page 5 of 7

TRANSCRIBED TEST DATA

Client: Vicsa Safety SA Brian Bishop Engineer: 6/11/2013 -Job No.: G101118796 Tested By: Erik Sprague 6/18/2013 Date: Product: Safety Faceshields Reviewed By: Brian Bishop 66 Date: 6/19/2013 Rocket Visor Standard: Model No.: ANSI/ISEA Z87.1-2010 Description: Safety Faceshield with IR3 lens

Type:	Spectacle:		Goggle:	Faceshield:	X	WH Lenses:		FF Respirator:	Removable:	
Style:	Plano:	X	Rx:	Photochromatic:		Tinted:	X	Clear:	Non-Removable:	X

Section	Requirement	Results	Compliance
(Test)	16.11. D		
5.4	Marking Requirements: All protectors shall bear the permanent markings in specified locations as shown in Table 4a of the standard. Markings shall follow the sequence shown in Table 4b of the standard. Marking for lens type and use applications shall be required only when claims for protection against the hazard or indicated use are made by the manufacturer. In addition, the components of frames that are intended for prescription protector use shall be marked for size in accordance with the system described in ANSI Z80.5-2004. Fronts shall be marked with the A-dimension (eye size) and DBL.	Sample #: 1 Markings on Sample VICZ87+U6R3S Meets requirements of Table 4a or 4b: YES	PASS

Section 6, Impact Protector Requirements (Z87+)

Sample Control Number: CRT1306100919-001

Section (Test)	Requirement	Results		Compliance	
6	Impact Protector Requirements (Z87+)				
6.1	General				
6.1.3	Lateral (side) Coverage:				
(9.10)	•	Sample #:	2		
	Impact rated protectors shall provide continuous lateral coverage (i.e. no openings greater than 1.5 mm (.06 in.) in diameter) from the edge of the lens to a point not less than 10 mm (0.394 in.) posterior to the corneal plane and not less than 10 mm (0.394 in.) above and not less than 10 mm (0.394 in.) below the horizontal plane centered on the eyes of the headform.	Location	Coverage		
		0° Right (random) 10 mm above	YES		
		90° Right 10mm above	YES	PASS	
		90° Left 10mm above	YES		
		0° Left (random) 10mm below	YES		
		90° Right 10mm below	YES		
		90° Left 10mm below	YES		

Client:

Vicsa Safety SA

Engineer:

Brian Bishop

Job No.:

G101118796

Tested By:

Erik Sprague

6/11/2013 -

Product:

Reviewed By:

Date: 6/18/2013

Model No.:

Safety Faceshields

Brian Bishop

6/19/2013

Rocket Visor

Standard:

ANSI/ISEA Z87.1-2010

Description:

Safety Faceshield with IR3 lens

Sample Control Number: CRT1306100919-001

TRANSCRIBED TEST DATA

Date:

Type:	Spectacle:	Goggle:	Faceshield: X	WH Lenses:	FF Respirator:	Removable:
Style:	Plano: X	Rx:	Photochromatic:	Tinted: X	Clear:	Non-Removable: X

6.2	Impact Requirements	<u> </u>						
6.2.2	High Mass Impact:	•						
(9.11)	The complete device s	hall he canable	a of rec	icting an				
	impact from a pointed		or res	isting an				
	mipuot nom a pomioa	projective.						
	A complete device shall fail if any of the following occurs;							
	piece fully detached fr							
	penetration of the rear	surface, lens n	ot retai	ined.				
	Impacto	or- Pointed Pro	iectile					
	Required Actual							
	Weight, (grams)	500		502				
	Drop Height, cm (inc		0")	50"				
		·/\	/					
6.2.3	High Velocity Impact:							
(9.12)	The complete device s	hall he canable	e of resi	isting impact				
	from a 6.35 mm (0.25							
	the velocity specified i							
	contact with the eye of	the headform	is pern	nitted as a				
	result of the impact.							
	A complete device sha	11 fail if any of	tha fol	lowing occure				
	piece fully detached fr							
	penetration of the rear							
	high-velocity test, the							
,	adhering to the contact		rves co	ntact paste on				
	the projectile or compl	ete device.						
	**Complete APPE	MDIV A pric	w to to	atina **				
•	Complete All El	ADIA A PILO	1 10 10	sting				
		Steel Ball						
		Required	Actı					
	Diameter, mm 6.35 6.35							
	Weight, grams	1.06	1	1.06				
				ł				
	Face	shields: 300	ft/s					

i i i i i I	Laboratory Conditions:			
Req'd:	Temperature	Humidity		
	Range 18-28 °C	Range		
	(65-82 °F)	35-65 %		
Actual:	70	49		

Sample	Impact eye	Fracture,
9.11:	Location	penetration, etc
(1)	Left	NO
(2)	Left	NO
(3)	Right	NO
(4)	Right	NO

PASS

Faceshields: 300 ft/s

Laboratory Conditions:			
Reg'd:	Temperature	Humidity	
_	Range 18-28 °C	Range	
	(65-82 °F)	35-65 %	
Actual:	70	48	

Sample #: 9.12

#	Impact Location	Impact Velocity (ft/s)	Contact w/ eye
(1)	0° Rt. Eye	300.3	NO
(2)	30° Rt. Eye	299.6	NO
(3)	*90° Rt. Eye (above)	300.5	NO
(4)	0° Lt. Eye	300.0	NO
(5)	30° Lt. Eye	300.7	NO
(6)	*90° Lt. Eye (below)	299.8	NO

*10 mm above or below the plane of the eyes.

PASS

Page 7 of 7

Client:

Vicsa Safety SA

Engineer:

Brian Bishop

Job No.:

G101118796

Tested By:

Erik Sprague

6/11/2013 -

Product:

Safety Faceshields

Reviewed By:

Brian Bishop &

Date: Date:

TRANSCRIBED TEST DATA

6/18/2013 6/19/2013

Model No.:

Rocket Visor

Standard:

ANSI/ISEA Z87.1-2010

Description:

Safety Faceshield with IR3 lens

Sample Control Number: CRT1306100919-001

		1.2					·
Type:	Spectacle:	Goggle:	Faceshield:	X	WH Lenses:	FF Respirator:	Removable:
Style:	Plano: X	Rx.	Photochromatic:		Tinted: X	Clear:	Non-Removable: X

6.2.4 (9.13) Penetration Test (lenses only):

Lenses for all complete devises shall be capable of resisting penetration by a weighted needle.

A complete device shall fail if any of the following occurs; piece fully detached from inner surface, fracture, penetration of the rear surface, lens not retained.

Needle Penetrator			
Required Actual			
Weight, grams	44.2	44.1	
Drop Height, cm (inch)	127 (50")	50"	

	Laboratory Conditio	ns:
Req'd:	Temperature	Humidity
	Range 18-28 °C	Range
	(65-82 °F)	35-65 %
Actual:	70	49

Sample 9.13:	Impact eye Location	Penetration
(1)	Left	NO
(2)	Left	NO
(3)	Right	NO
(4)	Right	NO

PASS